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MARINA - SPECIFICATIONS



ENGINES		1485 cc	1746 cc	1746 TC
	Bore	76.2 mm	76.2 mm	76.2mm
	Stroke	81.28mm	95.76 mm	95.76 mm
	Compression Ratio	8.6:1	8.6:1	9.0:1
	BHP @ rpm	62 @ 5500	78 @ 4800	90 @ 5200
	Torque @ rpm	77 lb/ft @ 2500	99 lb/ft @ 3000	104 lb/ft @ 3400
	Engine idle speed	550 rpm	550 rpm	550 rpm
	MPH per 1000 rpm in top gear	16.6	16.6	16.6

TRANSMISSIONS

Manual: four speed, all synchro, centre floor shift

Ratios (Standard): first 3.41:1, second 2.11:1, third 1.43:1,

fourth 1.00:1, reverse 3.75:1. Final drive 3.89:1

(TC version) first 3.11:1, second 1.92: 1, third 1.31:1

fourth 1.00:1, reverse 3.42:1. Final drive: 3.89:1

Automatic:

three speed Borg-Warner Type 35, centre T-bar shift.

Ratios:

first 2.39:1, second 1.45:1, third 1.00:1,

reverse 2.09:1. Final Drive 3.89:1

CLUTCH

7.5" diaphragm type.

FUEL SYSTEM

 $1\frac{1}{2}$ " semi-side draught SU HS4 carburettor on 1500, $1\frac{3}{4}$ " SU HS6 on 1750 (dual on TC versions) mechanical fuel pump. Fuel tank capacity 12 gallons.

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CARS ROVER JAGUAR DAIMLER AUSTIN MORRIS MG TRIUMPH BUSES LEYLAND TRUCKS

COACHES
AB DENNING
PRESSED METAL

FOUR WHEEL
DRIVE
LANDROVER
RANGEROVER

TRACTORS LEYLAND ROAD ROLLERS GRADERS AVELING-BARFORD COOLING

water cooled, pressurised sealed system, assisted by impellor pump and fan, thermostatic heat control.

Water capacity: 10.5 pints

BRAKES

Girling, disc front/drum rear all versions.

Front: 9.80" diameter discs. Rear 8"x 1.74" drums

Booster available as option all versions.

Hand brake, centre floor.

SUSPENSION:

Front: indepen

independent, torsion bars with lever arm shock

absorbers as top link.

Rear:

two-leaf semi-elliptic springs, telescopic shock

absorbers, single radius rod.

SEDAN	COUPE
96.0"	96.0"
52.5" 52.4"	52.5" 52.4"
166.1"	163.1"
64.31"	64.31"
55.0 ["]	55.0"
	96.0" 52.5" 52.4" 166.1" 64.31"

Manual	Auto		Manual	Auto
2030 lb	2080 lb	D/L	1990 lb	2040 lb
2080 lb	2130 lb	S/D/L	2040 lb	2096 lb
	shone ter	TC	2060 lb	2110 lb
Ground clearance	6.5"			6.5"

STEERING

rack and pinion; two-spoke 15" diameter steering wheel dished and padded in centre; turns lock to lock: four; turning circle: 31.5 ft.

WHEELS AND TYRES

4½" x 13" disc wheels with 4-stud fixing all versions; 5½" x 13" alloy wheels available as option on TC.

Tyres: Y78Lx13 cross ply standard; ZR70Hx13 radials available as option all models (radials standard on TC)

Tyre pressures: cross plies (normal load): front 22/
rear 22; (full load): front 24/rear 26.
radials (normal load): front 24/rear 24;

(full load): front 26/rear 28.

ELECTRICAL

12 volt negative earth system; Lucas 15 ACR alternator with integral regulator; 12 volt 40 AMP hour battery. Headlamps 75/60 watts.

VENTILATION

Flow through system all models, supplemented by opening quarter windows (opening rear windows in TC), plus dash-mounted "eyeball" vents on Super Deluxe and TC.

INSTRUMENTS

Speedometer containing odometer, high beam warning light; combination instrument with: fuel gauge, temperature guage, warning lights for oil pressure, ignition.

S/D/L features clock in third nacelle. TC features tachometer.